

Work Order ID 148915

Tuesday, September 13, 2016 11:53:34 AM

148915

Page 1

Item ID: K10003 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Saddle
Start Date: 7/15/2016 Start Qty: 4.00 ***4*** Cust Item ID:
Required Date: 7/25/2016 Req'd Qty: 4.00 ***4*** Customer:
Reference:

Approvals: Process Plan: **DAS 21 9-89** Date: **SEP 13 2016** Tooling: Date: Run Start ***NR1***
QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN634,635	H	DAS 21 9-89				DAS 21 9-89			
100	Document Control	0.00							
100	DOCUMENT CONTROL	SEP 13 2016				4X DAS 27 9-89		SEP 13 2016	
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Create White labels only per PPP K10003	CHG 0010				OCT 3 1 2016			
110	Pick Kit	0.00							
110						4X DAS 28 9-89			
Packaging	Memo	0.00							
Packaging									
						OCT 3 1 2016			
120	QC4- 100% Inspect kits for completeness	0.00							
120						4X DAS 27 9-89			
QC	Memo	0.02							
Quality Control									
						OCT 3 1 2016			

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Item ID: K10003

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Saddle

Start Date: 7/15/2016 Start Qty: 4.00

4

Cust Item ID:

Required Date: 7/25/2016 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location:

0.00

130

Packaging

Memo

0.01

Packaging

OCT 3 1 2016

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.07

Quality Control

OCT 3 1 2016

OCT 3 1 2016

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Work Order ID: 148915

148915

Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 7/15/2016

Required Date: 7/25/2016

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP : I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF
 IPP : J 06-07-25 As per DSI 9344 JLM
 IPP : K 06.11.17 Per K10003 Rev C KJ
 IPP : L 07.01.12 Document Record for copying bluefile rmv KJ
 IPP Rev:M 08-08-12 now @ chg 006 (DSI 9418) DD verified by:
 IPP N 09.01.27 DSI 9418 rev B EC verified by: DD IPP Rev:O
 11.03.11 per dsi9536 DD verf:EC IPP REV:P 12.01.23 AS
 PER ECN11-684 VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN4-51A		Purchased	No			110	Each	109.0000	8	32			
AN4-51A									**				
Bolt													

DAS
27
9-89

Location	Loc Qty	Loc Code
FG	5	
122993	5	
over004	24	
m135158	24	
ST340	80	
m135274	80	

DAS
28
9-89

AN4-6A		Purchased	No			110	Each	487.0000	16	64			
AN4-6A									**				
BOLT													

DAS
27
9-89

Location	Loc Qty	Loc Code
over003	400	
M134852	0	
M135390	200	
M135407	200	
ST345	87	
M128634	2	
M134852	6	
M134943	79	

DAS
28
9-89

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Work Order ID: 148915

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Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 7/15/2016

Required Date: 7/25/2016

Start Qty: 4.00

Required Qty: 4.00

AN4C46A

Purchased

No

110

Each

152.0000

4

16

AN4C46A

Bolt

**

PC DAS 28 9-89

DAS 27 9-89

Location

Loc Qty

Loc Code

FG

8

123642

2

m132169

6

OVER002

83

m134513

13

m135312

70

ST341

61

m131856

7

m135311

54

AN6-12A

Purchased

No

110

Each

68.0000

8

32

AN6-12A

Bolt

**

PC DAS 28 9-89

DAS 27 9-89

Location

Loc Qty

Loc Code

ST335

68

M134370

3

M135058

2

M135297

63

D2570

Manufactured

No

110

Each

276.0000

24

96

D2570

Bushing

**

PC DAS 28 9-89

DAS 27 9-89

Location

Loc Qty

Loc Code

FG

12

88781

12

FP001

27

147395

27

ST008

237

145728

2

148174

235

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96

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Work Order ID: 148915

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Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 7/15/2016

Required Date: 7/25/2016

Start Qty: 4.00

Required Qty: 4.00

D2571

Manufactured No

110

Each

8.0000

1

4

D2571

Saddle, Fwd, Out

PC

DAS
28
9-89

Location

Loc Qty

Loc Code

ST397

8

145430

2

146671

2

148234

4

2
2

DAS
27
9-89

D2572

Manufactured No

110

Each

10.0000

1

4

D2572

Saddle, Fwd, In

PC

DAS
28
9-89

Location

Loc Qty

Loc Code

ST397

10

144676

4

148571

6

4

DAS
27
9-89

D2573

Manufactured No

110

Each

7.0000

1

4

D2573

Saddle, Aft, Out

PC

DAS
28
9-89

Location

Loc Qty

Loc Code

ST398

7

147608

7

4

DAS
27
9-89

D2574

Manufactured No

110

Each

3.0000

1

4

D2574

Saddle, Aft, In

PC

DAS
28
9-89

Location

Loc Qty

Loc Code

ST398

3

148098

3

1X B151012 SP.
3

DAS
27
9-89

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Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 7/15/2016

Required Date: 7/25/2016

Start Qty: 4.00

Required Qty: 4.00

D2747

Manufactured No

110

Each

94.0000

4

16

D2747

Set Screw

**

PC

DAS
28
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

ST010

10

149888

10

ST012a

84

147938

34

150669

50

16

D2876

Manufactured No

110

Each

75.0000

2

8

D2876

Saddle Spacer

**

PC

DAS
28
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

ST013

75

145692

75

D2877

Manufactured No

110

Each

40.0000

2

8

D2877

Saddle Spacer

**

PC

DAS
28
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

ST013

40

145949

2

147970

24

150687

14

D3405-041

Manufactured No

110

Each

13.0000

1

4

D3405-041

Ground Handling Lug

**

PC

DAS
28
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

st529

13

147910

5

148892

8

3

1

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Work Order ID: 148915

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Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 7/15/2016

Required Date: 7/25/2016

Start Qty: 4.00

Required Qty: 4.00

D3405-043

Manufactured No

110 Each

8.0000

1 4

D3405-043

Ground Handling Lug

**

PL JAS 28 9-89

Location

Loc Qty

Loc Code

st529

8

148889

8

4

D3407-041

Manufactured No

110 Each

1.0000

1 4

D3407-041

Tow Ring

**

3x 148622
1x 148623

PC JAS 6 9-89
OCT 14 2016

Location

Loc Qty

Loc Code

st530

1

145578

1

1

D3417-5

Manufactured No

110 Each

97.0000

2 8

D3417-5

Washer

**

PC JAS 28 9-89

Location

Loc Qty

Loc Code

ST035

17

147540

17

8

ST038A

80

148700

40

149255

40

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Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 7/15/2016

Required Date: 7/25/2016

Start Qty: 4.00

Required Qty: 4.00

D3456-1

Manufactured No

110

Each

105.0000

1

4

D3456-1

Washer

PC

DAS
28
9-89

Location

Loc Qty

Loc Code

FG

7

25701

7

ST037

24

144158

1

147799

18

149710

5

ST038A

74

149551

24

150652

50

4

D3533-1

Manufactured No

110

Each

41.0000

2

8

D3533-1

Set Screw

PC

DAS
28
9-89

Location

Loc Qty

Loc Code

ST041

41

148836

41

8

MS21042L4

Purchased

No

110

Each

1,868.000

24

96

MS21042L4

Nut

PC

DAS
28
9-89

Location

Loc Qty

Loc Code

FP001

34

m133363

34

GA

412

m133769

104

m135058

308

OVER007

500

m135603

500

ST303

922

m135470

922

96

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Work Order ID: 148915

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Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 7/15/2016

Required Date: 7/25/2016

Start Qty: 4.00

Required Qty: 4.00

MS21043-4

Purchased

No

110

Each

1,198.000

5

20

MS21043-4

Nut

PC DAS 28 9-89

DAS 27 9-89

Location

Loc Qty

Loc Code

FG

40

104603

40

GA

17

m132803

17

OVER007

800

m135530

300

m135600

500

ST302

341

m135390

41

m135407

300

20

NAS1149D0463J

Purchased

No

110

Each

2,553.000

32

128

NAS1149D0463.J

Washer

PC DAS 28 9-89

DAS 27 9-89

Location

Loc Qty

Loc Code

GA

230

M132035

15

M134508

32

M135056

183

ST260a

2000

M135407

1000

M135530

1000

ST263

323

M135390

323

4

124

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Work Order ID: 148915

148915

Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 7/15/2016

Required Date: 7/25/2016

Start Qty: 4.00

Required Qty: 4.00

NAS1149D0663J

Purchased

No

110

Each

933.0000

8

32

NAS1149D0663.J

Washer

PC DAS
28
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

ST260

227

M131618

227

ST260a

600

M135464

600

ST263

101

M135135

101

ST269

5

M126334

5

32

SEP 14 2016

5.0 PARTS LIST

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
	1		X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
	1	1			X	D205-641-011	GROUND HANDLING KIT
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		NAS1149D0332J	* WASHER (AN960JD10L)
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		NAS1149C0332R	* WASHER (AN960C10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	1	1				D2571	SADDLE, FWD OUTSIDE
21	1	1				D2572	SADDLE, FWD INSIDE
22	1	1				D2573	SADDLE, AFT OUTSIDE
23	1	1				D2574	SADDLE, AFT INSIDE
24	8	8				AN4-51A	BOLT
25	16	16				D2570	BUSHINGS
26	8	8				MS21042L4	NUT (OR MS21042-4)
27	8	8				AN6-12A	BOLT
28	8	8				NAS1149D0668J	WASHER (AN960JD616)
29	16	16				AN4-6A	BOLT
30	32	32				NAS1149D0463J	WASHER (AN960JD416)
31	16	16				MS21042L4	NUT (OR MS21042-4)
32	4	4				D2747	SET SCREW
33	2	2				D3533-1	SET SCREW
40	1	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1	1				D3456-1	WASHER
43	1	1				MS21043-4	NUT
44	2	2				D3417-5	WASHER
50					1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51					1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52					4	AN4C46A	BOLT
53					8	D2570	BUSHING
54					4	MS21043-4	NUT (OR MS21042-4)
60	2	2				D2876	SADDLE SPACER
61	2	2				D2877	SADDLE SPACER

*DENOTES THAT PART IS INCLUDED WITH D2580-041/-045 ASSEMBLY ABOVE

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Revision: H

Date: 14.04.11